

Assembly Instructions for Export Wheels

In order to meet postal size regulations your wheel has been packed in two main pieces.

To reassemble the wheel:

- * Push the two 6.5 mm steel dowel pins into either side of the base of the upright section of the wheel.
- * Set the upright into the base - the dowels will locate the position - and screw in the two bolts provided, leaving sticky tape over the slugs in place until the bolts are screwed home.
- * Hang the drive band on the wheel.
- * To connect the Pitman Arm to the treadle and wheel, remove the two small screws.
- * Press firmly but gently onto the ball-ended connectors.
- * Replace screws and tighten until the wood starts to grip the metal, then slack off until there is free movement but no play.
- * Set head on upright and push scotch tension/pivot pin in place.
- * Set a bobbin and flyer on the shaft and the wheel is ready for use.

